

# **METALFORM**

**MASTERS OF METAL**

**Brass OT67 OS2 75 Lift and Slide Doors,  
Windows, and Facades**

# METALFORM

## Brass OT67 OS2 75 Lift and Slide Doors, Windows, and Facades

- Supply and installation of doors, windows, and facades featuring fixed and openable sashes, crafted from brass OT67. The product utilizes thermal break profiles from Secco Sistemi OS2 75 for doors with a lift and slide opening mechanism. The frame sections are constructed by seamlessly joining two metal shells, one whole and one external, using extruded polyamide filled with fiberglass and bonded to the parts with high-density polyurethane resin. The metal shells are formed through cold-rolling profiling strips of Copper alloy OT67 (Cu67/Zn33) with a thickness of 15/10, in accordance with the EN1652:1999 standard.
- The folding unit remains open to allow for the insertion of stainless steel alignment brackets, even in cases of continuous surface welding. Frame assembly involves welding the internal surfaces (not visible) with the insertion of internal stainless steel reinforcement brackets and eventual brazing of the visible parts. The product boasts minimally visible sections of 47 mm, consistent throughout the entire perimeter of the panels, with a coaxial door center node measuring 98 mm. A mandatory depth of 84 mm is maintained.
- The water, air, and wind sealing system is seamless, achieved through silicone seams threading around the entire perimeter of the frames, vulcanized corner joints, and neoprene pads for the central node. The frames come complete with glass, fixed with glazing beads in brass OT67, spaced from external surfaces by EPDM or silicone gaskets, and from internal surfaces by pressure-inserted EPDM gaskets.
- Side and top casings comprise tubular profiles with the same finish as the sashes, incorporating insulating materials for uninterrupted thermal break. The lower polyamide casing profile is designed for flush-to-floor installation, both internally and externally, with an upper covering of the base in brass OT67. Sliding lifts feature hardware for closing and manual handling, with capacities up to 250 kg. Surfaces are burnished with a mechanical cleaning process involving abrasives, immersion in burnishing liquid, washing, and protection with Vaseline oil or preferred wax.
- The handle and espagnolette cover box, part of the Vitruvio series, complete the set and are available in various finishes, including Brass OT67.

# METALFORM

MASTERS OF METAL

**UNITED KINGDOM**

**METALFORM**

**NORWAYMETAL LTD**

53 Chelsea Manor Street

London, SW3 5RZ

**SALES@METALFORM.UK**

**+44 20 81298814**

**GERMANY**

**METALFORM GMBH**

Carl-Zeiss-Ring 15A

85737 Ismaning

**SALES@METALFORMGROUP.DE**

**+49 17663630406**

**NORWAY**

**METALFORM AS**

Brochmannsveien 2

1950 Rømskog

**SALG@METALFORM.NO**

**+47 401 62 446**

**METALFORMGROUP**

**SALES@METALFORMGROUP.COM**