

METALFORM

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**EBE 85 Inward and outward opening doors | tilt
and turn | burglar-proof RC3 | In stainless
steel.**

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EBE 85 Inward and Outward Opening Doors | Tilt and Turn | Burglar-Proof RC3 | In Stainless Steel

Description:

Supply and installation of doors, windows, and facades featuring fixed and openable sashes, designed for inward and outward opening configurations. Built with thermal break profiles, specifically Secco Sistemi EBE 85.

Construction:

- Frame sections composed of two seamlessly joined metal shells, one internal and one external, filled with extruded polyamide infused with fiberglass and bonded with high-density polyurethane resin.
- Metal shells crafted from cold-rolling profiling strips of AISI 316L Marine stainless steel, meeting standards EN10088-2 and EU114, with a thickness in line with 15/10. Finished with Scotch Brite.
- Folding unit designed to facilitate insertion of stainless steel alignment brackets, even with continuous surface welding.
- Assembly of frames involves continuous welding of contact surfaces, followed by grinding and restoration of surface finish.

Design Details (Windows):

- Windows feature internal overlap and external coplanarity profiles.
- Visible sections include fixed side node of 47 mm, openable side node of 85 mm, central node for the two panels, asymmetrically measuring 107mm or symmetrically measuring 145mm, with a mandatory depth of 85 mm.
- Water, air, and wind sealing system for inward opening windows includes triple mortise gasket with two sealing levels, one of which is open-joint. Outward opening windows and doors feature double mortise gasket providing a closed joint seal.
- Mobile sill for floors included with doors.
- Corten steel screw-on water drains provided in the windows.

Design Details (Doors):

- Doors exhibit internal and external profile coplanarity.
- Visible sections include fixed side node of 47 mm, opening side node of 109 mm, central node for the two wings at 156 mm, with a mandatory depth of 73.5 mm.

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Glazing:

- Frames equipped with glass (type to be specified) fixed with glazing beads, available in options such as Squared, Gothic, or Thin.
- Glazing beads made of AISI316L stainless steel, spaced from external surfaces by EPDM or silicone gaskets, and from internal surfaces by pressure-inserted EPDM gaskets.

Hardware (Windows):

- Windows equipped with concealed, screw-on stainless steel hinges, adjustable with three wings (Ø15 mm, 180kg capacity per panel).
- Alternatively, windows feature tilt and turn openings with perimeter hardware, available with either concealed hinges (130 kg load capacity) or visible hinges (Ø14 mm, 150 kg load capacity), equipped with an appropriate number of locking points depending on the sash size.

Burglar-Proofing (if applicable):

- Windows have an RC3 certified burglar alarm category.

Hardware (Doors):

- Doors equipped with locks featuring an appropriate number of locking points proportioned with the height of the sashes.
- Adjustable screw-on stainless steel hinges provided for load capacities up to 250 kg (Ø21.5 mm), and for load capacities up to 160 kg (Ø22.5 mm) in stainless steel.

Surface Finish:

- Surfaces oxidized and finished with Scotch Brite.

Handles:

- Handles available in various shapes, materials, and finishes.

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MASTERS OF METAL

UNITED KINGDOM

METALFORM

NORWAYMETAL LTD

53 Chelsea Manor Street

London, SW3 5RZ

SALES@METALFORM.UK

+44 20 81298814

GERMANY

METALFORM GMBH

Carl-Zeiss-Ring 15A

85737 Ismaning

SALES@METALFORMGROUP.DE

+49 17663630406

NORWAY

METALFORM AS

Brochmannsveien 2

1950 Rømskog

SALG@METALFORM.NO

+47 401 62 446

METALFORMGROUP

SALES@METALFORMGROUP.COM